

## FITTING INSTRUCTIONS

HINGES FOR TOP MOUNTING IPA NO.s 11907-08 & 11924-25

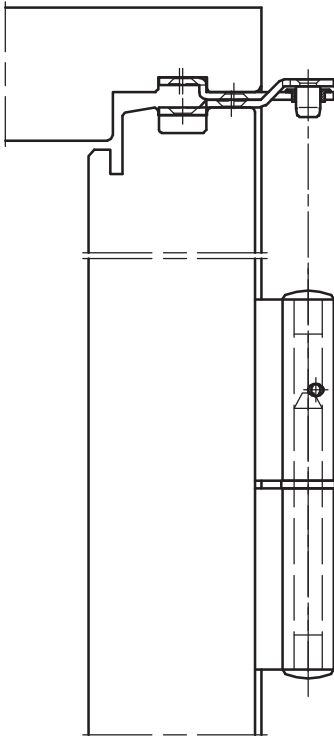


FIG. 1

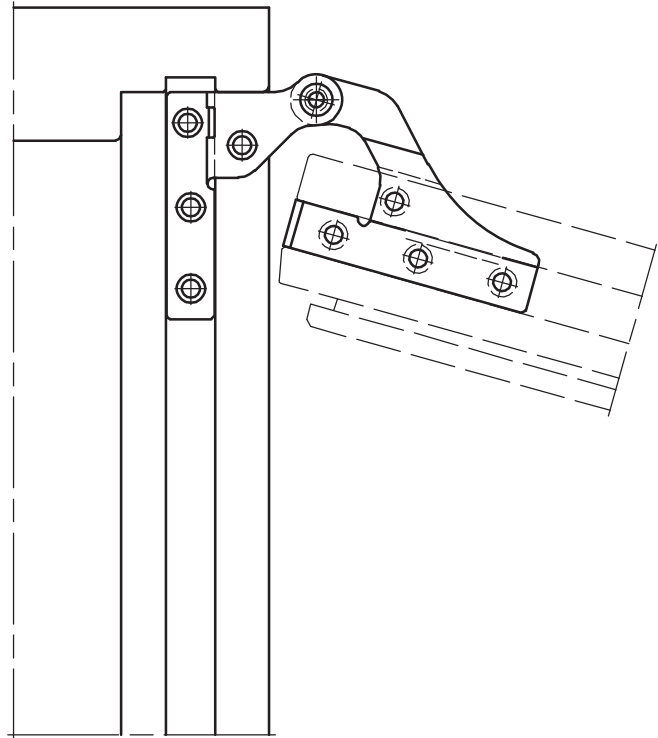


FIG. 2

IPA NO. 11907 IS TO BE USED TOGETHER WITH DOOR HINGE IPA NO. 11197  
 IPA NO. 11908 IS TO BE USED TOGETHER WITH DOOR HINGE IPA NO. 11198  
 IPA NO. 11924 IS TO BE USED TOGETHER WITH WINDOW HINGE IPA NO. 11167  
 IPA NO. 11925 IS TO BE USED TOGETHER WITH WINDOW HINGE IPA NO. 11174

IPA NO. 11907-08 + 11924-25 IS MOUNTED ON HINGE SIDE ON TOP SASH AND TOP FRAME  
 AS SHOWN ON FIG. 1 AND FIG. 2

**MAINTENANCE:**

DO NOT PAINT THE FITTING.

WHEN FITTING - LUBRICATE THE MOVABLE METAL PARTS OF THE MECHANISM WHILE  
 ACTIVATING REPEATEDLY. HEREAFTER LUBRICATE MINIMUM TWICE A YEAR.